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## Solution Properties of Poly(butene-1 sulfone)

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## Solution Properties of Poly(butene-1 sulfone)

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#### ABSTRACT

The viscosity-molecular weight relationships;  $[\eta] = 0.043 \overline{M_v}^{0.54}$  cm<sup>3</sup> g<sup>-1</sup> in acetone,  $[\eta] = 0.026 \overline{M_v}^{0.55}$  cm<sup>3</sup> g<sup>-1</sup> in methyl ethyl ketone, and  $[\eta] = 0.0057 \overline{M_v}^{0.72}$  cm<sup>3</sup> g<sup>-1</sup> in cyclohexanone, all at 30°C, were obtained for poly(butene-1 sulfone).

### INTRODUCTION

This paper reports an evaluation of the viscosity-molecular weight relationship for poly(butene-1 sulfone) made during an investigation of the effects of  $\gamma$ -irradiation on the polymer [1, 2]. It supplements measurements of the solution properties of poly(hexene-1 sulfone) [3, 4] and poly(2-methyl pentene-1 sulfone) [5] which have been reported by Ivin and co-workers, who studied the thermodynamics of the copolymerization [6, 7].

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#### EXPERIMENTAL

Poly(butene-1 sulfone) was prepared by UV irradiation of equimolar comonomer liquid mixtures at -78°C and dried in vacuum at 30°C. Microanalysis confirmed a 1:1 composition. The polymer was fractionated by addition of methanol to an acetone solution and cooling. Viscometric measurements in distilled acetone, methyl ethyl ketone, and cyclohexanone were made at 30°C using a Ubbelohde viscometer. The shear-rate dependence of high molecular weight polymer was considered [8].  $\overline{M}_n$  values were determined in cyclohexanone at 37°C using a Mechrolab 501 membrane osmometer (S and S 0.8 membranes).  $\overline{M}_w$  values were obtained from light-scattering measurements in

methyl ethyl ketone with a Brice-Phoenix photometer.

## **RESULTS AND DISCUSSION**

The polymer sample was separated into 32 fractions which showed a continuous decrease in  $[\eta]$  in acetone after fractions 1 and 2. The weighted-average  $[\eta]$  for the fractions (58.4 cm<sup>3</sup> g<sup>-1</sup>) was less than  $[\eta]$  for the unfractionated polymer (69.5 cm<sup>3</sup> g<sup>-1</sup>), indicating that some degradation occurred during fractionation. The refractive index increment for poly(butene-1 sulfone) in methyl ethyl ketone at 26° C was 0.1326 ± 0.0009 cm<sup>3</sup> g<sup>-1</sup> at 436 nm and 0.1294 ± 0.0008 cm<sup>3</sup> g<sup>-1</sup> at 546 nm.

 $\overline{M}_{w}$  and  $\overline{M}_{n}$  values, determined for 5 fractions, are given in Table 1 and show that the molecular weight distributions are broad, indicating an extremely polydisperse initial polymer and poorly-selective fractionation. Therefore, the constants K and a in the Mark-Houwink equation  $[\eta] = \overline{KM}_{v}^{a}$  were determined by successive approximation [9] using  $\overline{M}_{v}$  values for the fractions, derived from the Zimm-Schulz distribution function [Eq. (1)] using the measured values of  $\overline{M}_{w}$  and  $\overline{M}_{p}$ :

$$W(M) = (y^{n+1}/h!)M^{n} \exp(-yM)$$
(1)

$$\overline{M}_{v} = (1/y)(\Gamma(h + a + 1)/\Gamma(h + 1))^{1/a}$$
(2)

where  $\overline{M}_n = h/y$ ,  $\overline{M}_w = (h + 1)/y$ , and  $\Gamma(x)$  is the gamma function of x. Different values of  $\overline{M}_y$  are obtained for the "good" and "poor" solvents.

Fraction	$\overline{M}_w$	$\overline{\mathbf{M}}_{\mathbf{n}}$	${{{\overline{M}}_{{w}}}/{{\overline{M}}_{n}}}$	$\overline{M}_{v}$ ac	$\left[\eta\right]_{\mathbf{AC}}$
4	1,560,000	308,000	5.06	1,337,000	86, 3
8	1,073,000	287,000	3.74	911,000	69.9
11	794,000	205,000	3.87	653,000	59.9
15	469,000	94,000	4,99	402,000	45.3
18	360,000	88,000	4.09	304,000	40.1
·	[ <i>η</i> ] <sub>AC</sub>	[η] <sub>ΜΕΚ</sub>	[η] <sub>CH</sub>	<sup>M</sup> v AC	
3	91.0	61.1	157.1	1,442,000	
5	83.5	56.6	139.5	1,227,000	
10	61.4	43.9	95.1	695,000	
13	48.4	35.5	69.1	446,000	
17	44.0	29.7	60.1	376,000	

TABLE 1. Light Scattering, Osmometry and Viscometry Results<sup>a</sup>

<sup>a</sup>AC = acetone. MEK = methyl ethyl ketone. CH = cyclohexanone. All  $[\eta]$  values in cm<sup>3</sup> g<sup>-1</sup> for 30°C.

The log  $[\eta]$  vs log  $\overline{M}_{v}$  plots are shown in Fig. 1, and the K and a values are listed in Table 2.

The Stockmayer-Fixman equation [Eq. (3)] is frequently used to obtain the unperturbed dimensions of a polymer:

$$[\eta] M^{-1/2} = K_{\theta} + 0.51 \phi_0 B M^{1/2}$$
(3)

 $[\eta]\overline{M}_{w}^{-1/2}$  is plotted against  $\overline{M}_{w}^{1/2}$  and the intercept at  $\overline{M}_{w}^{1/2} = 0$  is  $K_{\theta}$ , from which the unperturbed dimensions are calculated using the Flory-Fox equation [Eq. (4)]:

$$K_{\theta} = \phi_0 (\bar{r_0^2}/M)^{3/2}$$
 (4)

Equation (3) is applicable for poor solvents, but for good solvents

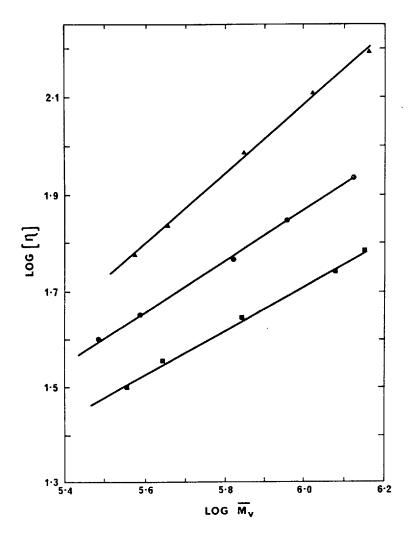


FIG. 1. Limiting viscosity number vs. molecular weight plots for evaluation of K and a in Mark-Houwink equation for acetone ( $\oplus$ ), methyl ethyl ketone ( $\blacksquare$ ), and cyclohexanone ( $\blacktriangle$ ).

the plot is frequently curved [10]. Booth and co-workers [11, 12] have shown that for broad fractions,  $K_{\theta}$  is obtained when  $[\eta]M_v^{-1/2}$  is plotted against  $\overline{M}_v^{-1/2}$ . Beech and Booth [10] have shown that this

Solvent	a	$K (cm^{3} g^{-1})$
Acetone	0.54	0.043
Methyl ethyl ketone	0.55	0.026
Cyclohexanone	0.72	0.0057

TABLE 2.	Mark-Houwink	Parameters for	Poly(butene-1 sulfone)
at 30°C			

heterogeneity correction applied to broad molecular weight distribution poly(ethylene oxide) samples in a poor solvent gave a value of  $K_{\theta}$  in agreement with the value determined with narrow fractions.

Acetone and methyl ethyl ketone are poor solvents for poly-(butene-1 sulfone) and plots of  $[\eta]\overline{M_v}^{-1/2}$  vs  $\overline{M_v}^{1/2}$  were near horizontal and gave  $K_{\theta} = 0.067$  and 0.053, respectively. Cyclohexanone is a good solvent and gave a steeply sloping curve.  $\phi_0$  was taken as  $2.87 \times 10^{23}$  for  $[\eta]$  in cm<sup>3</sup> g<sup>-1</sup> [14], and  $(\overline{r_0^2/N})^{1/2}$  values, where N is the number of mainchain bonds in  $\overline{M_w}$ , were 0.39 in acetone and 0.36 in methyl ethyl ketone. No correction for polydispersity is required since  $\overline{M_v}^{1/2} = (\overline{M}^{1/2})_w$  is used in the evaluation of  $K_{\theta}$  [12].

The effect of diminished free rotation due to steric hindrance, given by  $\sigma = (\overline{r_0^2}/N)^{1/2}/(\overline{r_{of}^2}/N)^{1/2}$ , using  $(\overline{r_{of}^2}/N)^{1/2} = 0.2324$  nm from the calculations of Huglin and Stepto [13], gives  $\sigma = 1.68$  in acetone and

1.54 in methyl ethyl ketone The reason for the low value of  $(\overline{r_0^2}/N)^{1/2}$  in methyl ethyl ketone is unknown. Bates and Ivin [4] observed a similar effect in poly(hexene-1 sulfone), their viscosity measurements giving  $\sigma = 1.93$  in dioxane-n-hexane and benzene-cyclohexane mixtures and in hexyl chloride, and  $\sigma = 1.80$  in methyl ethyl ketone-n-hexane and methyl ethyl ketone-isopropanol mixtures. These values are calculated using revised  $\overline{r_0^2}$  values [13] and are now 5% higher. There is

apparently an expansion in the unperturbed dimension from poly(butene-1 sulfone) to poly(hexene-1 sulfone). Bates, Biggins, and Ivin [5] observed a further expansion from poly(hexene-1 sulfone) to poly(2-methyl pentene-1 sulfone) using narrow fractions  $(\overline{M}_w/\overline{M}_n = 1.1)$ .

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